

1        18. The method of claim 17 including providing a  
2 second seam material beneath said first seam material to  
3 match the appearance of black matrix lines on said optical  
4 integrator plates.

1        19. The method of claim 18 including providing a  
2 third seam material below said second seam material and  
3 between said panels, said third seam material being  
4 resilient.

1        20. The method of claim 11 including providing black  
2 lines over said resilient material and said panels, a black  
3 line over said resilient material optically matching the  
4 black lines over said panels.

1        21. An array display comprising:  
2            a plurality of organic light emitting device  
3 display panels abutted together in side-by-side arrangement  
4 to form an array and defining seams between adjacent  
5 panels;

6            a resilient material around each of said panels,  
7 the resilient material of adjacent panels abutting to form  
8 the seams; and

9            a plurality of optical integrator plates  
10 positioned over said panels.

1           22. The display of claim 17 wherein a filler material  
2 is positioned between said panels and said optical  
3 integrator plate.

1           23. The display of claim 17 wherein said filler  
2 material matches the optical characteristics of said  
3 optical integrator plates.

1           24. The display of claim 17 wherein said resilient  
2 material is a foam.

1           25. The display of claim 17 wherein said resilient  
2 material is a polymer.

1           26. The display of claim 17 wherein said resilient  
2 material is black.

1           27. The display of claim 21 wherein said resilient  
2 material includes an upper portion, said integrator plates  
3 including black matrix lines, said upper portion arranged  
4 to substantially match the optical characteristics of said  
5 black matrix lines.

1           28. The display of claim 27 wherein said upper  
2 portion is positioned between said optical integrator  
3 plates and said panels.

1           29. The display of claim 21 including black matrix  
2 lines formed on the upper surface of said panels, said  
3 material including an upper portion that substantially  
4 matches the appearance of said black matrix lines.

1           30. The display of claim 29 wherein said upper  
2 portion is made of a material that is different from said  
3 resilient material.